

Date: Wednesday, 10/09/2008 1:52:39 PM  
 User: Julie Lecocq

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	SPACERS (1/4 THICK)
<b>Job Number</b> :	41928		
<b>Estimate Number</b> :	10247		
<b>P.O. Number</b> :		<b>Part Number</b> :	D2022101
<b>This Issue</b> :	10/09/2008	<b>S.O. No.</b> :	
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	D2022 REV. --
<b>First Issue</b> :	//	<b>Project Number</b> :	N/A
<b>Previous Run</b> :	39880	<b>Drawing Revision</b> :	--
<b>Written By</b> :		<b>Material</b> :	
<b>Checked &amp; Approved By</b> :	<u>SD 08.9.10</u>	<b>Due Date</b> :	17/09/2008
<b>Comment</b> :	Est D 02.03.07 Now made in house NG	<b>Qty:</b>	100
		<b>Um:</b>	Each

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	M6061T6R0750	6061-T6 Round Bar .750"
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**Comment:** Qty.: 0.0329 f(s)/Unit Total : 3.2865 f(s)

6061T6 Round Bar .750"

Material: 6061-T6 (QQ-A-225/8)x.750Ø bar

(M6061T6R0.750

Batch: M103887

SD 08/09/20

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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**Comment:** HARDINGE CNC LATHE SMALL

1- Note: .257( F ) Dia drill

2-Turn Blank as per FolioFA206

3-Tumble & deburr any sharp edges as per dwg

SD 08/09/20

(126)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

SD 08/09/20

(126)

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK

SD 08/09/21 (126)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: ST9

SD 08/09/22 (126)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Wednesday, 10/09/2008 1:52:40 PM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACERS (1/4 THICK)

Job Number: 41928

Part Number: D2022101

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/23 JG

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-09-22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

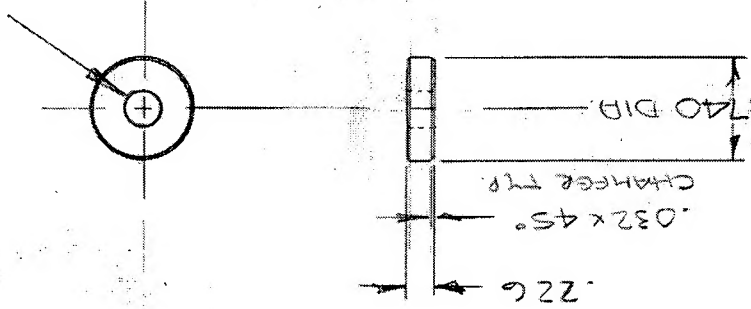
**NOTE:** Date & initial all entries



ON

RELEASED  
970119 BCU

MBL: ALUMINUM 6061-T6 (00-P-225/8)



REVISON	DRAWING	APPROVED	DESCRIPTION	PART NO.	ITEM	DESCRIPTION	MATERIAL	SPEC./RANDOM	QTY REQUIRED	APPROVAL	REPORT ALL DISCREPANCIES — DO NOT SCALE	
											1. DIMENSIONS — SEE 2. DIMENSIONS AND 3. DIMENSIONS 2. FINISHES — SEE 2. DIMENSIONS AND 3. DIMENSIONS 3. MATERIALS — SEE 2. DIMENSIONS AND 3. DIMENSIONS 4. TOLERANCES — SEE 2. DIMENSIONS AND 3. DIMENSIONS 5. WEIGHTS — SEE 2. DIMENSIONS AND 3. DIMENSIONS 6. FINISHES — SEE 2. DIMENSIONS AND 3. DIMENSIONS 7. DIMENSIONS — SEE 2. DIMENSIONS AND 3. DIMENSIONS 8. FINISHES — SEE 2. DIMENSIONS AND 3. DIMENSIONS 9. WEIGHTS — SEE 2. DIMENSIONS AND 3. DIMENSIONS 10. DIMENSIONS — SEE 2. DIMENSIONS AND 3. DIMENSIONS	1. DIMENSIONS — SEE 2. DIMENSIONS AND 3. DIMENSIONS 2. FINISHES — SEE 2. DIMENSIONS AND 3. DIMENSIONS 3. MATERIALS — SEE 2. DIMENSIONS AND 3. DIMENSIONS 4. TOLERANCES — SEE 2. DIMENSIONS AND 3. DIMENSIONS 5. WEIGHTS — SEE 2. DIMENSIONS AND 3. DIMENSIONS 6. FINISHES — SEE 2. DIMENSIONS AND 3. DIMENSIONS 7. DIMENSIONS — SEE 2. DIMENSIONS AND 3. DIMENSIONS 8. FINISHES — SEE 2. DIMENSIONS AND 3. DIMENSIONS 9. WEIGHTS — SEE 2. DIMENSIONS AND 3. DIMENSIONS 10. DIMENSIONS — SEE 2. DIMENSIONS AND 3. DIMENSIONS
DART AERO ACCESSORIES INC 11500 W. 11TH AVE. SUITE 100 DENVER, CO 80231 TEL: (303) 751-1111 FAX: (303) 751-1112												

